

Work Order ID 52292

Tuesday, September 22, 2009 1:57:04 PM



Page 1

Item ID: D3879-3

Accept



Setup Start



Revision ID: B

Stop



Item Name: Cargo Wall Protector

Start Date: 9/23/2009 Start Qty: 5.00



Cust Item ID:

Required Date: 10/9/2009 Req'd Qty: 5.00



Customer:

Reference:

Approvals:

Process Plan: *PL m F*

Date: *9-22*

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Draw Number | Draw Rev. | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--------------------------|----------------------|----------------|--------------|--------------|---------------|---------------|------------------|----------------|
| Draw Nbr | Revision Nbr | | | | | | | | |

100

0.00



Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D3879

Dwg Rev: *B*

Prog Rev: *B*

2- Deburr if necessary

-D

EP 09/10/09 (6)

(B)

1B 9-10-9

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

1B 9-10-9

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Item ID: D3879-3

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Item Name: Cargo Wall Protector

Start Date: 9/23/2009 Start Qty: 5.00



Cust Item ID:

Required Date: 10/9/2009 Req'd Qty: 5.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Draw Number | Draw Rev. | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--------------------------|----------------------|----------------|--------------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|----------------|--------------|--------------|---------------|---------------|------------------|----------------|

120

QC8- Inspect parts - second check

0.00

2) 8/21/09



QC

Memo

0.00

Quality Control

(x6)

7

130

Identify as per dwg & Stock Location: _____

0.00



Packaging

Memo

0.00

Packaging

9/10/9

WSP

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/10/13

mf 09-10-09

Picklist Print

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Work Order ID: 52292



Parent Item: D3879-3RevB



Parent Item Name: Cargo Wall Protector

Start Date: 9/23/2009

Required Date: 10/9/2009

Comments:

Start Qty: 5.00

Required Qty: 5.00

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Remaining Qty To Pick | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|--------------------------|---------------|----------------|--------|
| MLEXS.125-F60029-04 | | Purchased | No | | | 100 | sf | 2,767.632 | 36.7500 | | | |
| | | | | | | | | | | | | |
| GE PLASTICS LEXAN SHEET | | | | | | | | | | | | |

44.100

B 9-10-9

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

2767.632398

103106

7.8

105330

54

109455

46.695

111710

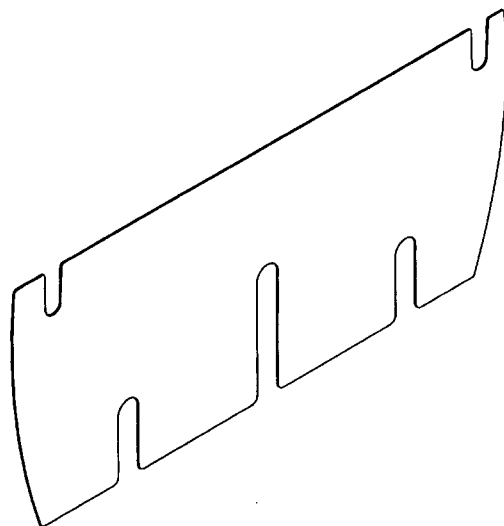
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112585

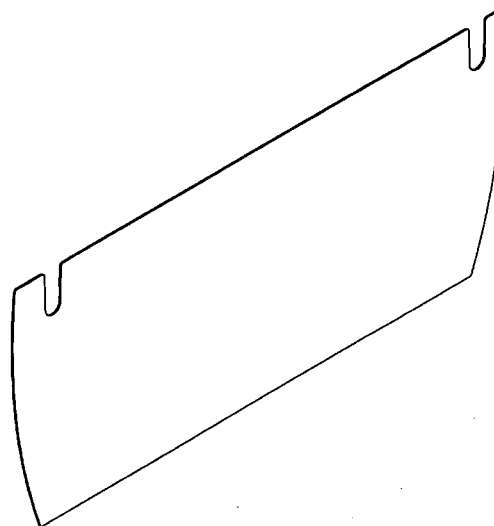
2329.24377

112 SBS

SHOP COPY
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 UNCONTROLLED COPY
 SUBJECT TO AMENDMENT
 WITHOUT NOTICE
 WORK ORDER
 NO. 52292



D3879-1 CARGO WALL PROTECTOR
 (BELL 206 A/B)

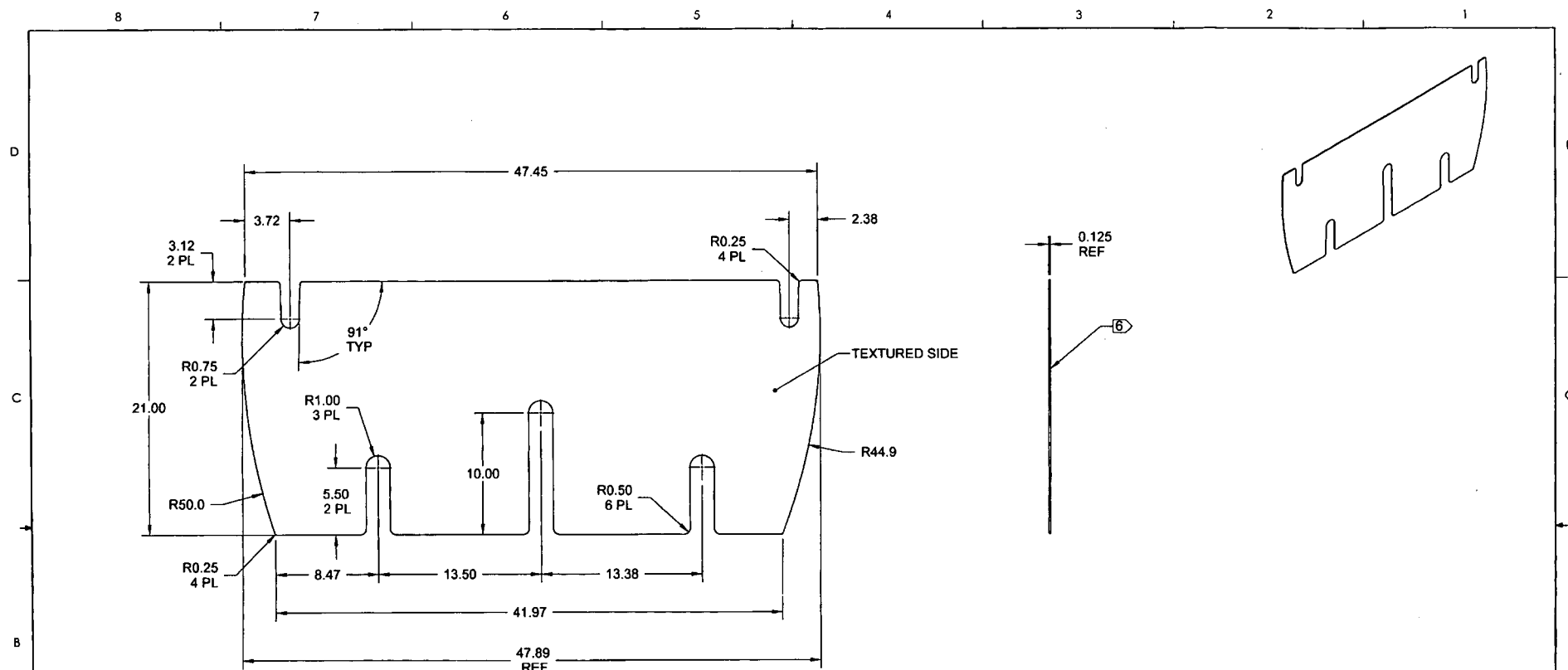


D3879-3 CARGO WALL PROTECTOR
 (BELL 206 L/L1/L3/L4, 407)

RELEASED
 09/06/12 JH

| | | | |
|------------|--|--|--------------|
| B | ADD D3879-3 CARGO WALL PROTECTOR (SHEET 3); ADD GY3778 TO MATERIAL SPECIFICATION (ZN A8-2) | PH | 09.05.14 |
| A | NEW ISSUE | PH | 09.02.04 |
| REV. | DESCRIPTION | BY | DATE |
| DESIGN | PH | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| DRAWN | PH | | |
| CHECKED | | DRAWING NO. | REV. B |
| MFG. APPR. | | D3879 | SHEET 1 OF 3 |
| APPROVED | | TITLE | SCALE |
| DE APPR. | | CARGO WALL PROTECTOR | NTS |
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D3879-1 CARGO WALL PROTECTOR
(BELL 206 A/B)

NOTES:

- 1) MATERIAL: F60029-GY3778 DARK GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE), 0.125 THICK (REF DART SPEC MLEXS.125-F60029-04)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3879-1" USING FINE POINT PERMANENT INK MARKER OR LABEL ON SMOOTH SIDE
- 7) WEIGHT: 4.81 lbs

RELEASED
69/06/12/14

| | | | |
|------------|----------|--|--------------|
| DESIGN | PH | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| DRAWN | PH | | |
| CHECKED | PH | DRAWING NO. | REV. B |
| MFG. APPR. | PH | D3879 | SHEET 2 OF 3 |
| APPROVED | PH | TITLE | SCALE |
| DE APPR. | PH | CARGO WALL PROTECTOR | NTS |
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